

A18
Cont'd.

the range from about 30% to about 40% to form a third intermediate, and annealing the third intermediate to effect partial recrystallization.

IN THE CLAIMS

Please rewrite claims 2, 3, 6 and 7 as follows:

A19
827

2. (Amended) The zirconium alloy as claimed in claim 1 wherein the microstructure comprises second phase precipitates.

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3. (Amended) The zirconium alloy as claimed in claim 2 wherein the second phase precipitates have a diameter less than about $0.15\mu\text{m}$.

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6. (Amended) The zirconium alloy as claimed in claim 1 wherein the microstructure has an acicular structure comprising a lath spacing within the range from about $0.5\mu\text{m}$ to about $3.0\mu\text{m}$.

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7. (Amended) The zirconium alloy as claimed in claim 5 wherein the microstructure is an acicular structure and comprises a lath spacing within the range from about $0.5\mu\text{m}$ to about $3.0\mu\text{m}$.

Please add new claims 18-35 as follows:

A21
1827

18. (New) The zirconium alloy as claimed in claim 2 wherein the second phase precipitates have a diameter less than about $0.10\mu\text{m}$.

A21
C3

19. (New) The zirconium alloy as claimed in claim 2 wherein the second phase precipitates have a mean particle diameter of about $0.075\mu\text{m}$.

20. (New) The zirconium alloy as claimed in claim 2 wherein the second phase precipitates comprise at least one of Fe and Cr.

21. (New) A creep resistant zirconium alloy comprising a coarse grained lath alpha microstructure, said alloy comprising approximately 1.2-1.7 weight percent Sn, approximately 0.13 to less than 0.20 weight percent Fe, approximately 0.06-0.15 weight percent Cr, approximately 0.05-0.08 weight percent Ni, and the balance being substantially Zn; said alloy having been subjected to a predetermined treatment.

22. (New) The creep resistant zirconium alloy of claim 21, wherein the predetermined treatment comprises:

beta heat treating a zirconium alloy to form a first intermediate;
fast quenching the first intermediate to form a second intermediate;
cold working the second intermediate to form a third intermediate; and
annealing the third intermediate to effect partial recrystallization of the microstructure.

23. (New) The creep resistant zirconium alloy of claim 22, wherein the cold working step further comprises cold working the second intermediate within the range from about 30% to about 40% to form the third intermediate.

24. (New) The creep resistant zirconium alloy of claim 22, wherein the cold working step further comprises cold working the second intermediate about 36% to form the third intermediate.

25. (New) The creep resistant zirconium alloy of claim 22, wherein the beta heat treating step occurs at a temperature above about 965°C.

26. (New) The creep resistant zirconium alloy of claim 22, wherein the beta heat treating step has a duration of from about 1 second to about 10 seconds.

27. (New) The creep resistant zirconium alloy of claim 22, wherein the fast quenching step is conducted at a cooling rate within the range from about 20°C/second to about 200°C/second.

28. (New) The creep resistant zirconium alloy of claim 22, wherein the annealing step is conducted within the temperature range of from about 570°C to about 640°C.

29. (New) The creep resistant zirconium alloy of claim 22, wherein the annealing step is conducted at about 620°C for about 3 hours.

30. (New) A creep resistant zirconium alloy comprising a coarse grained lath alpha microstructure comprising second phase precipitates, wherein the microstructure of the alloy is partially recrystallized after being subjected to a treatment comprising beta heat treating the alloy to form a first intermediate, fast quenching the first intermediate to form a second intermediate, cold working the second intermediate to form a third intermediate; and then annealing the third intermediate to effect partial recrystallization of the microstructure.

31. (New) The creep resistant zirconium alloy of claim 30, wherein the second phase precipitates have a diameter less than about $0.15\mu\text{m}$.

32. (New) The zirconium alloy as claimed in claim 30, wherein the second phase precipitates have a mean particle diameter of about $0.075\mu\text{m}$.

33. (New) The zirconium alloy as claimed in claim 30, wherein the second phase precipitates comprise at least one of Fe and Cr.

34. (New) The creep resistant zirconium alloy of claim 30, wherein the microstructure is less than 50% recrystallized.